



IGNITION CONTROLS

780 Series - Pilot Controls

The Robertshaw® 780 Series Pilot Controls feature flame rectification with solid-state logic and flame sensing to provide automatic sequencing that will ensure proper operation of an intermittent pilot ignition device. When the thermostat calls for heat, the 780 series control simultaneously initiates ignition sparking and opens the pilot valve portion of the gas valve. Pilot flame recognition stops ignition sparking and opens the main valve portion of the gas valve. Pilot burner flame is continuously monitored at a synchronous frequency for the duration of the heating cycle. Should the pilot flame fail during the heating cycle, the control will shut off the main valve until the pilot flame is established.

The Robertshaw 780-845 lockout ignition control provides 90 seconds of spark, followed by a six minute time delay (purge) between ignition attempts. If the pilot flame is not sensed after three tries, the control goes into a one-hour lockout period. At the end of the lockout period, if the demand for heat is still present, the unit will repeat the three tries for ignition.

Features and Benefits

- Reduces truck stock inventory, saving space and money
- Easy-to-install with complete in-depth installation instructions
- Pilot and main valves draw 1 Amp at 0.5 power factor
- Combined load at 1.5 Amps at 0.4 power factor
- 95% relative humidity noncondensing at 104°F



780-715

Specifications

Part Numbers	Description	Spark Rate	Flame Sense Current	Max Total Current Load	Flame Failure Re-Ignition Time	Thermostat Anticipator Setting	Safety Lockout Timing	Temperature Range	Transformer	Input Voltage
780-715	Intermittent Pilot - Nonlockout	3 to 4 per second	0.7mA DC @ 25°C	1.5 Amps	0.8 seconds	0.7 Amps	NA	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz
780-735	Intermittent Pilot - Lockout	3 to 4 per second	0.7mA DC @ 25°C	1.5 Amps	0.8 seconds	0.7 Amps	NA	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz
780-845	Intermittent Pilot - Lockout	4 to 15 per second	0.7mA DC @ 25°C	1.5 Amps	2 seconds	0.7 Amps	90 seconds	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz



1 Year Limited Warranty



780-001

IGNITION CONTROLS

780 Series - Pilot Controls Uni-Kits

The Robertshaw® 780 Series Pilot Controls Uni-Kits® feature a flame sense circuit that will work equally well on a one rod (local sense) or a two rod (remote sense) application. The automatic recycle features assure that, in the event of flame failure, main gas is disabled and the spark repetition sequence is restarted until pilot gas is ignited. Only after pilot ignition has been re-established can main gas be returned to the burner.

The Robertshaw lockout version kits include the capability to shut off all gas to the furnace, should pilot ignition fail to occur after a predetermined time period. The 780-002 provides three tries for ignition. Each ignition period is 90 seconds followed by a six minute time delay between ignition attempts. If the pilot flame is not sensed after three tries, the unit goes into lockout and must be reset at the thermostat.

Features and Benefits

- Replaces one rod and/or two rod systems
- Reduces truck stock inventory, saving space and money
- Includes vent damper adapter assembly
- Easy-to-install with complete in-depth installation instructions
- Pilot and main valves draw 1 Amp at 0.5 power factor
- Combined load at 1.5 Amps at 0.4 power factor
- 95% relative humidity noncondensing at 104°F

Specifications

Part Numbers	Description	Spark Rate	Flame Sense Current	Max Total Current Load	Flame Failure Re-Ignition Time	Thermostat Anticipator Setting	Temperature Range	Transformer	Input Voltage
780-001	Gas ignition control - nonlockout	3 to 4 per second	0.7mA DC @ 25°C	1.5 Amps	0.8 seconds	0.7 Amps	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz
780-002	Gas ignition control - lockout	3 to 4 per second	0.7mA DC @ 25°C	1.5 Amps	0.8 seconds	0.7 Amps	-40°F to 175°F	24V AC, 20 VA	24V AC @ 50/60 Hz



1 Year
Limited
Warranty



IGNITION CONTROLS

780 Series - Hot Surface Controls

The Robertshaw® 780 Series Hot Surface Controls are designed for use on gas fired systems. The system acts on a demand for heat by a switch or thermostat to supply power to the ignition control. On non pre-purge models, the ignitor will be energized immediately and remain on for either of two optional selected ignitor heat-up times: approximately 17 or 34 seconds. For models with the prepurge option, there is a time delay equal to the heat-up time selected before the ignitor is energized. At the end of the ignitor heat-up time, the gas valve is opened supplying gas to the main burner. After several seconds, the ignitor is turned off and the sensor is energized. As long as flame is sensed, the system continues to operate.

Features and Benefits

- Reduces truck stock inventory, saving space and money
- Easy-to-install with complete in-depth installation instructions
- Molded-in terminal barriers between terminals
- Models available for local and remote sense application
- Mounting screw provides a positive ground connection
- Small compact size provides no hassle installation
- Main valve current is 1.5 Amps at 24V AC
- 95% relative humidity noncondensing at 104°F



780-785

Specifications

Part Numbers	Description	Valve Trial Time	Supply Voltage	Ignition Attempts	Pre-Purge Timer	Ignitor Warm-Up Timer	Sensor Type	Max Ignitor Current	Thermostat Anticipator Setting	Temperature Range
780-783	Hot Surface Ignition Control	8 seconds	120V AC	3	34 seconds	34 seconds	Local	5 Amps	0.1 Amps	-40°F to 176°F
780-785	Hot Surface Ignition Control	6 seconds	120V AC	3	NA	34 seconds	Local	5 Amps	0.1 Amps	-40°F to 176°F
780-790	Hot Surface Ignition Control	4 seconds	120V AC	1	NA	17 seconds	Local	5 Amps	0.1 Amps	-40°F to 176°F

Specifications continued

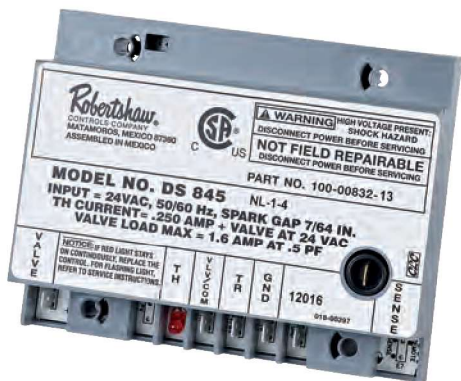
Part Numbers	Input Voltage	Supply Voltage
780-783	24V AC @ 50/60 Hz	120, 208/240, 277V AC
780-785	24V AC @ 50/60 Hz	120, 208/240, 277V AC
780-790	24V AC @ 50/60 Hz	120, 208/240, 277V AC



1 Year Limited Warranty



Robertshaw®



780-502

IGNITION CONTROLS

780 Series - Direct Spark Controls

The Robertshaw® 780 Series Direct Spark Controls are applicable to commercial cooking equipment, gas fired heating, and water heating systems of many types. The system acts on a demand for heat by a switch or thermostat to open the gas valve. At the same time, the 780 series ignition control supplies a spark to the electrode which ignites the gas. After the gas is lit, an electronic circuit proves the presence of flame using flame rectification. When the thermostat is satisfied, the gas valve will be closed to shut off the main burner gas.

Features and Benefits

- Replaces one rod and/or two rod systems
- Reduces truck stock inventory, saving space and money
- Easy-to-install with complete in-depth installation instructions

Specifications

Part Numbers	Description	Type	Supply Voltage	Ignition Attempts	Valve Trial Time
780-502	Direct Spark Ignition Controls	Non Pre-Purge, Enclosed	24V AC	1	4 seconds
780-511	Direct Spark Ignition Controls	Pre-Purge, Remote, Enclosed, 1/4 Q.C.	24V AC	3	7 seconds



785-001

IGNITION CONTROLS

785 Series - Automatic Pilot Relight Kits

The Robertshaw® 785 Series Automatic Pilot Relight Kits are designed for use on rooftop heating equipment, water heaters, boilers, space heaters, unit heaters, dryers, and other commercial, industrial, and residential appliances where the problem of pilot outage may occur. It should only be applied to those systems which already incorporate the necessary pilot-safety control system.

Features and Benefits

Kit Includes:

- Ignitor assembly
- Mounting bracket

Specifications

Part Numbers	Description	Spark Gap	Temperature Range	High Voltage Output	Electrical Rating
785-001	Pilot Relight Kit	1/8"	-40°F to 185°F	15kV	24/120V AC, 0.1 Amp



1 Year
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Warranty